

### Finished Ink Mixing System

Easy-to-use, easy-to-mix color matching system with 18 intermixable colors.



**380RX  
BLAZE ORANGE**  
Strong orange with red undertone



**470RX  
RIO RED**  
High performing, bright red with optimum durability to pass crock test



**480RX  
BARBERRY MAROON**  
Strong red with a strong blue undertone—used to create maroon and burgundy colors



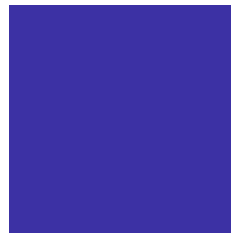
**490RX  
MAJESTIC MAGENTA**  
Strong, clean magenta with blue undertone—excellent for making fuchsias and rhodamine colors



**580RX  
DEEP VIOLET**  
Very strong purple with blue undertone



**670RX  
MIDNIGHT BLUE**  
Strong blue with red undertone



**680RX  
AQUAMARINE**  
Clean blue with a slight red undertone



**690RX  
INDIGO BLUE**  
Strong blue with green undertone



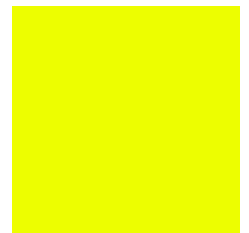
**780RX  
FOREST GREEN**  
Very strong green with blue undertone



**880RX  
SUNSHINE YELLOW**  
Bright, transparent yellow with green undertone—very clean in mass tone and tint



**890RX  
GOLDEN YELLOW**  
Bright, strong yellow with red undertone



**980RX  
ELECTRIC YELLOW**  
Very bright, transparent yellow with green undertone



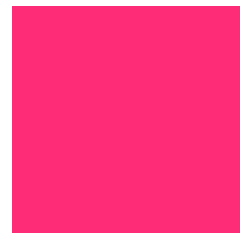
**960RX  
ELECTRIC BLUE**  
Bright, transparent blue with a green undertone



**950RX  
ELECTRIC PURPLE**  
Bright, transparent purple with reddish blue undertone—used to brighten and clean purple and magenta colors



**940RX  
ELECTRIC RED**  
Very bright, transparent red—used to brighten and clean red and orange colors



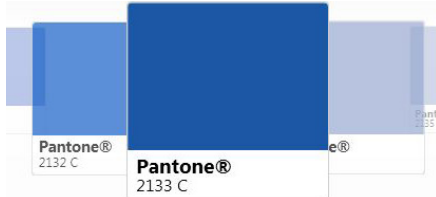
**900RX  
ELECTRIC PINK**  
Bright, transparent pink with a blue undertone

Included in mixing system, but not shown 110RX Mixing White, 190RX Deep Black.  
Colors chips shown are close representations to actual EPIC Rio mixing colors.

Wilflex EPIC™ Rio plastisol color mixing system is perfectly balanced for opacity and color accuracy for optimum performance on press, while giving the color vibrancy and aesthetics that the consumer demands.



COLOR HAS MET ITS MATCH



### IMS 3.0

Manage Wilflex EPIC Rio colors with industry-leading software for color retrieval, inventory management and custom color mixing. Get instant updates to formulas with this cloud-based software.



### PRODUCTIVE

EPIC Rio is built to save printers time and money! With excellent wet-on-wet printing capability, Rio eliminates expensive flash units and helps save energy with lower temperature curing inks.



### VIBRANT COLORS

Do you need bold and vibrant colors to impress your customers? Use EPIC Rio to make pure and true colors for a WOW factor that customers will love.



### OPAQUE

EPIC Rio colors are highly pigmented to produce vibrant and full color even when using fine mesh counts. The result, less ink consumption, soft hand and excellent print detail.



### ACCURATE

EPIC Rio is PANTONE® approved and offers the best-in-class color matches compared to major competitive brands. Don't settle for opaque colors that are dull and washed out.



### SIMPLE

Built for simplicity, yet versatile enough to help the novice printer deliver professional results. With no bases or additives to choose from or complex mixing instructions, Rio makes mixing easy.

For more information visit [www.wilflex.com](http://www.wilflex.com)

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PANTONE® is the property of Pantone LLC. EPIC Rio color mixing ink formulations produce only simulations of PANTONE® Colors.

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